



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE SI 5920 CO CR300ML EGFD

SDS No. : 152854  
V009.0

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE SI 5920 CO CR300ML EGFD

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Silicone sealant

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000  
Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Serious eye damage	Category 1
H318 Causes serious eye damage.	
Carcinogenicity	Category 2
H351 Suspected of causing cancer.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	

#### 2.2. Label elements

##### Label elements (CLP):

##### Hazard pictogram:



##### Contains

Silicon compounds

2-butanone oxime

**Signal word:** Danger

**Hazard statement:** H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H351 Suspected of causing cancer.

**Precautionary statement:** "\*\*\*\*" \*\*\*For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in accordance with local authority requirements\*\*\*

**Precautionary statement:** P280 Wear protective gloves/protective clothing/eye protection/face protection.  
**Prevention**

**Precautionary statement:** P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
**Response** P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

### 2.3. Other hazards

Methyl ethyl ketoxime is formed during cure.

This mixture contains components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB).

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

**General chemical description:**

Silicone sealant

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Silicon compounds		5- < 10 %	Skin Sens. 1 H317 Eye Dam. 1 H318 STOT RE 2 H373
2-butanone oxime 96-29-7	202-496-6 01-2119539477-28	1- < 3 %	Eye Dam. 1 H318 Skin Sens. 1 H317 Carc. 2 H351 Acute Tox. 4; Dermal H312
octamethylcyclotetrasiloxane 556-67-2	209-136-7 01-2119529238-36	0,1- < 1 %	Flam. Liq. 3 H226 Repr. 2 H361f Aquatic Chronic 4 H413 ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC)
Hexamethyldisilazane 999-97-3	213-668-5 01-2119438176-38	0,1- < 1 %	Flam. Liq. 2 H225 Acute Tox. 4; Oral H302 Acute Tox. 3; Dermal H311 Acute Tox. 4; Inhalation H332 Aquatic Chronic 3 H412
Dodecamethylcyclohexasiloxane 540-97-6	208-762-8 01-2119517435-42	0,1- < 1 %	Aquatic Chronic 4 H413 ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC)
Dimethyltindineodecanoate 68928-76-7	273-028-6 01-2120770324-57	0,1- < 1 %	Acute Tox. 3; Oral H301 Repr. 2 H361d STOT RE 1 H372 Aquatic Chronic 4 H413 Skin Irrit. 2 H315

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

#### Skin contact:

Rinse with running water and soap.  
Obtain medical attention if irritation persists.

#### Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

SKIN: Rash, Urticaria.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures****5.1. Extinguishing media****Suitable extinguishing media:**

carbon dioxide, foam, powder, water spray jet, fine water spray

**Extinguishing media which must not be used for safety reasons:**

None known

**5.2. Special hazards arising from the substance or mixture**

Do not expose to direct heat.

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

Silicon dioxide

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Scrape up as much material as possible.

Sweep up spilled material. Avoid creating dust.

Store in a partly filled, closed container until disposal.

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Vapours should be extracted to avoid inhalation.

**Hygiene measures:**

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in a cool, well-ventilated place.

Refer to Technical Data Sheet

Never allow product to get in contact with water during storage

**7.3. Specific end use(s)**

Silicone sealant

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Silane, dichlorodimethyl-, reaction products with silica 68611-44-9 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
Silane, dichlorodimethyl-, reaction products with silica 68611-44-9 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Diiron trioxide 1309-37-1 [ROUGE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Diiron trioxide 1309-37-1 [ROUGE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL
Diiron trioxide 1309-37-1 [IRON OXIDE, FUME (AS FE)]		5	Time Weighted Average (TWA):		EH40 WEL
Diiron trioxide 1309-37-1 [IRON OXIDE, FUME (AS FE)]		10	Short Term Exposure Limit (STEL):		EH40 WEL
Mica 12001-26-2 [MICA, RESPIRABLE]		0,8	Time Weighted Average (TWA):		EH40 WEL
Mica 12001-26-2 [MICA, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL
Dimethylbis[(1-oxoneodecyl)oxy]stannane 68928-76-7 [TIN COMPOUNDS, ORGANIC, EXCEPT CYHEXATIN (ISO), (AS SN)]		0,1	Time Weighted Average (TWA):		EH40 WEL
Dimethylbis[(1-oxoneodecyl)oxy]stannane 68928-76-7 [TIN COMPOUNDS, ORGANIC, EXCEPT CYHEXATIN (ISO), (AS SN)]		0,2	Short Term Exposure Limit (STEL):		EH40 WEL
Dimethylbis[(1-oxoneodecyl)oxy]stannane 68928-76-7 [TIN COMPOUNDS, ORGANIC, EXCEPT CYHEXATIN (ISO), (AS SN)]			Skin designation:	Can be absorbed through the skin.	EH40 WEL

#### Occupational Exposure Limits

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Silane, dichlorodimethyl-, reaction products with silica 68611-44-9 [SILICA, AMORPHOUS, TOTAL INHALABLE DUST]		6	Time Weighted Average (TWA):		IR_OEL
Silane, dichlorodimethyl-, reaction products with silica 68611-44-9 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		IR_OEL
Diiron trioxide 1309-37-1 [ROUGE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		IR_OEL
Diiron trioxide		10	Time Weighted Average		IR_OEL

1309-37-1 [ROUGE, TOTAL INHALABLE DUST]			(TWA):		
Diiron trioxide 1309-37-1 [IRON OXIDE, FUME (AS FE)]		5	Time Weighted Average (TWA):		IR_OEL
Diiron trioxide 1309-37-1 [IRON OXIDE, FUME (AS FE)]		10	Short Term Exposure Limit (STEL):	15 minutes	IR_OEL
Mica 12001-26-2 [MICA (RESPIRABLE FRACTION)]		3	Time Weighted Average (TWA):		IR_OEL
Dimethylbis[(1-oxoneodecyl)oxy]stannane 68928-76-7 [TIN ORGANIC COMPOUNDS, (AS SN)]		0,1	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Dimethylbis[(1-oxoneodecyl)oxy]stannane 68928-76-7 [TIN ORGANIC COMPOUNDS, (AS SN)]		0,2	Short Term Exposure Limit (STEL):	15 minutes Indicative OELV	IR_OEL

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Octamethylcyclotetrasiloxane 556-67-2	aqua (freshwater)		0,0015 mg/l				
Octamethylcyclotetrasiloxane 556-67-2	aqua (marine water)		0,00015 mg/l				
Octamethylcyclotetrasiloxane 556-67-2	sewage treatment plant (STP)		10 mg/l				
Octamethylcyclotetrasiloxane 556-67-2	sediment (freshwater)				3 mg/kg		
Octamethylcyclotetrasiloxane 556-67-2	sediment (marine water)				0,3 mg/kg		
Octamethylcyclotetrasiloxane 556-67-2	oral				41 mg/kg		
Octamethylcyclotetrasiloxane 556-67-2	Soil				0,54 mg/kg		
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	aqua (freshwater)		0,25 mg/l				
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	aqua (marine water)		0,025 mg/l				
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	sediment (freshwater)				0,45 mg/kg		
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	sediment (marine water)				0,045 mg/kg		
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Soil				0,22 mg/kg		
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	sewage treatment plant (STP)		67 mg/l				
Dodecamethylcyclohexasiloxane 540-97-6	sewage treatment plant (STP)		1 mg/l				
Dodecamethylcyclohexasiloxane 540-97-6	sediment (freshwater)				13 mg/kg		
Dodecamethylcyclohexasiloxane 540-97-6	Soil				3,77 mg/kg		
Dodecamethylcyclohexasiloxane 540-97-6	oral				66,7 mg/kg		
Dodecamethylcyclohexasiloxane 540-97-6	sediment (marine water)				1,3 mg/kg		

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Long term exposure - systemic effects		73 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Long term exposure - local effects		73 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Long term exposure - systemic effects		13 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Long term exposure - local effects		13 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	oral	Long term exposure - systemic effects		3,7 mg/kg	
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Acute/short term exposure - local effects		73 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Acute/short term exposure - systemic effects		73 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Acute/short term exposure - local effects		13 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Acute/short term exposure - systemic effects		13 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	oral	Acute/short term exposure - systemic effects		3,7 mg/kg	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Workers	inhalation	Long term exposure - systemic effects		53 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Workers	inhalation	Acute/short term exposure - systemic effects		53 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Workers	inhalation	Long term exposure - local effects		133 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Workers	inhalation	Acute/short term exposure - local effects		133 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Workers	dermal	Long term exposure - systemic effects		7,5 mg/kg	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Workers	dermal	Acute/short term exposure - systemic effects		7,5 mg/kg	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	General population	inhalation	Long term exposure - systemic effects		3,7 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	General population	inhalation	Acute/short term exposure - systemic effects		3,7 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	General population	inhalation	Long term exposure - local effects		1,7 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	General population	inhalation	Acute/short term exposure - local effects		1,7 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	General population	oral	Long term exposure - systemic effects		1,1 mg/kg	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	General population	oral	Acute/short term exposure - systemic effects		1,1 mg/kg	
Dodecamethylcyclohexasiloxane 540-97-6	Workers	inhalation	Long term exposure - systemic effects		11 mg/m3	
Dodecamethylcyclohexasiloxane 540-97-6	Workers	inhalation	Long term exposure - local		1,22 mg/m3	

			effects			
Dodecamethylcyclohexasiloxane 540-97-6	Workers	inhalation	Acute/short term exposure - local effects		6,1 mg/m3	
Dodecamethylcyclohexasiloxane 540-97-6	General population	inhalation	Long term exposure - systemic effects		2,7 mg/m3	
Dodecamethylcyclohexasiloxane 540-97-6	General population	inhalation	Long term exposure - local effects		0,3 mg/m3	
Dodecamethylcyclohexasiloxane 540-97-6	General population	inhalation	Acute/short term exposure - local effects		1,5 mg/m3	
Dodecamethylcyclohexasiloxane 540-97-6	General population	oral	Long term exposure - systemic effects		1,7 mg/kg	
Dodecamethylcyclohexasiloxane 540-97-6	General population	oral	Acute/short term exposure - systemic effects		1,7 mg/kg	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance	paste copper
Odor	odourless
Odour threshold	No data available / Not applicable
pH	Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	> 93 °C (> 199.4 °F); Tagliabue closed cup
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	< 5 mm hg
Relative vapour density:	Heavier than air
Density	1,03 - 1,06 g/cm <sup>3</sup>
( )	
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Polymerises in presence of water.
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

### 9.2. Other information

No data available / Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Polymerises in presence of water.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

Stable under normal conditions of storage and use.  
Exposure to air or moisture over prolonged periods.

### 10.5. Incompatible materials

See section reactivity.

### 10.6. Hazardous decomposition products

Methyl ethyl ketoxime formed during cure.

## SECTION 11: Toxicological information

### General toxicological information:

Methylethyl ketoxime released during polymerisation of oxime curing RTV silicones is irritating to the respiratory system  
Methylethyl ketoxime released during polymerisation of oxime curing silicones. It is harmful in contact with skin and is a skin sensitizer.

Prolonged or repeated contact may cause skin irritation.

### 11.1. Information on toxicological effects

#### Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Silicon compounds	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
2-butanone oxime 96-29-7	LD50	2.326 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
octamethylcyclotetrasiloxane 556-67-2	LD50	> 4.800 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Hexamethyldisilizane 999-97-3	LD50	851 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Dodecamethylcyclohexasiloxane 540-97-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Dimethyltindineodecanoate 68928-76-7	LD50	160 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

#### Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Silicon compounds	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
2-butanone oxime 96-29-7	Acute toxicity estimate (ATE)	1.100 mg/kg		Expert judgement
2-butanone oxime 96-29-7	LD50	> 1.000 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
octamethylcyclotetrasiloxane 556-67-2	LD50	> 2.375 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Hexamethyldisilizane 999-97-3	LD50	547 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Dodecamethylcyclohexasiloxane 540-97-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Dimethyltindineodecanoate 68928-76-7	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

**Acute inhalative toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
octamethylcyclotetrasiloxane 556-67-2	LC50	36 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Hexamethyldisilazane 999-97-3	Acute toxicity estimate (ATE)	10,1 mg/l	vapour			Expert judgement

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2-butanone oxime 96-29-7	slightly irritating	24 h	rabbit	not specified
octamethylcyclotetrasiloxane 556-67-2	not irritating		rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Dodecamethylcyclohexasiloxane 540-97-6	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Dimethylindineodecanoate 68928-76-7	irritating or corrosive	15 min	Human, EpiSkin™ (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
Dimethylindineodecanoate 68928-76-7	not corrosive	1 h	Human, EpiDerm™ SIT (EPI-200), Reconstructed Human Epidermis (RHE)	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2-butanone oxime 96-29-7	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
octamethylcyclotetrasiloxane 556-67-2	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Dodecamethylcyclohexasiloxane 540-97-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Silicon compounds	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
2-butanone oxime 96-29-7	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
octamethylcyclotetrasiloxane 556-67-2	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Dodecamethylcyclohexasiloxane 540-97-6	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Silicon compounds	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-butanone oxime 96-29-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EPA OPPTS 870.5265 (The Salmonella typhimurium Bacterial Reverse Mutation Test)
2-butanone oxime 96-29-7	negative	mammalian cell gene mutation assay	with		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2-butanone oxime 96-29-7	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro			OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells In Vitro)
octamethylcyclotetrasiloxane 556-67-2	negative	bacterial gene mutation assay	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
octamethylcyclotetrasiloxane 556-67-2	negative	in vitro mammalian chromosome aberration test	with and without		equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
octamethylcyclotetrasiloxane 556-67-2	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Hexamethyldisilazane 999-97-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Hexamethyldisilazane 999-97-3	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Dodecamethylcyclohexasiloxane 540-97-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Dodecamethylcyclohexasiloxane 540-97-6	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

**Carcinogenicity**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
2-butanone oxime 96-29-7	carcinogenic	inhalation: vapour	3 - 18 m 6 h/d, 5 d/w	mouse	male	EPA OTS 798.3300 (Carcinogenicity)

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
2-butanone oxime 96-29-7	NOAEL F1 >= 200 mg/kg NOAEL F2 >= 200 mg/kg	Two generation study	oral: gavage	rat	not specified
octamethylcyclotetrasiloxane 556-67-2	NOAEL P 300 ppm NOAEL F1 300 ppm	two- generation study	inhalation	rat	equivalent or similar to OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
Dodecamethylcyclohexasiloxane 540-97-6	NOAEL P 1.000 mg/kg NOAEL F1 1.000 mg/kg	screening	oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Silicon compounds	NOAEL 10 mg/kg	oral: gavage		rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-butanone oxime 96-29-7	LOAEL 40 mg/kg	oral: gavage	13 w daily	rat	not specified
octamethylcyclotetrasiloxane 556-67-2	LOAEL 35 ppm	inhalation	6 h nose only inhalation 5 days/week for 13 weeks	rat	OECD Guideline 412 (Repeated Dose Inhalation Toxicity: 28/14-Day)
octamethylcyclotetrasiloxane 556-67-2	NOAEL 960 mg/kg	dermal	3 w 5 d/w	rabbit	equivalent or similar to OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)
Dodecamethylcyclohexasiloxane 540-97-6	NOAEL 1.000 mg/kg	oral: gavage	29 d daily, 7 d/w	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

**Aspiration hazard:**

No data available.

## SECTION 12: Ecological information

### General ecological information:

Do not empty into drains / surface water / ground water.

Cured Loctite products are typical polymers and do not pose any immediate environmental hazards.

### 12.1. Toxicity

#### Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2-butanone oxime 96-29-7	LC50	320 - 1.000 mg/l	96 h	Leuciscus idus	DIN 38412-15
2-butanone oxime 96-29-7	NOEC	50 mg/l	14 d	Oryzias latipes	OECD Guideline 204 (Fish, Prolonged Toxicity Test: 14-day Study)
octamethylcyclotetrasiloxane 556-67-2	NOEC	0,0044 mg/l	93 d	Salmo gairdneri (new name: Oncorhynchus mykiss)	other guideline:
octamethylcyclotetrasiloxane 556-67-2	LC50		96 h	Oncorhynchus mykiss	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Hexamethyldisilazane 999-97-3	LC50	88 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Dimethyltindineodecanoate 68928-76-7	LC50		96 h	not specified	OECD Guideline 203 (Fish, Acute Toxicity Test)

#### Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2-butanone oxime 96-29-7	EC50	> 500 mg/l	48 h	Daphnia magna	EU Method C.2 (Acute Toxicity for Daphnia)
octamethylcyclotetrasiloxane 556-67-2	EC50		48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
Hexamethyldisilazane 999-97-3	EC50	80 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Dimethyltindineodecanoate 68928-76-7	EC50		48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

#### Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2-butanone oxime 96-29-7	NOEC	> 100 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
octamethylcyclotetrasiloxane 556-67-2	NOEC	7.9 µg/l	21 d	Daphnia magna	EPA OTS 797.1330 (Daphnid Chronic Toxicity Test)
Dodecamethylcyclohexasiloxane 540-97-6	NOEC			Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

#### Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2-butanone oxime 96-29-7	EC50	11,8 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-butanone oxime 96-29-7	NOEC	2,56 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
octamethylcyclotetrasiloxane 556-67-2	EC50		96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	EPA OTS 797.1050 (Algal Toxicity, Tiers I and II)
octamethylcyclotetrasiloxane 556-67-2	NOEC	< 0,022 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	EPA OTS 797.1050 (Algal Toxicity, Tiers I and II)
Hexamethyldisilizane 999-97-3	NOEC	2,7 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hexamethyldisilizane 999-97-3	EC50	19 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Dodecamethylcyclohexasiloxa ne 540-97-6	NOEC			Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Dodecamethylcyclohexasiloxa ne 540-97-6	EC50			Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Dimethyltindineodecanoate 68928-76-7	EC50		72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2-butanone oxime 96-29-7	EC10	177 mg/l	17 h		DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)
octamethylcyclotetrasiloxane 556-67-2	EC50		3 h	activated sludge	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)

#### 12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
2-butanone oxime 96-29-7	inherently biodegradable	aerobic	70 %	14 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
octamethylcyclotetrasiloxane 556-67-2	not readily biodegradable.	aerobic	3,7 %	29 d	OECD Guideline 310 (Ready Biodegradability/CO <sub>2</sub> in Sealed Vessels (Headspace Test)
Hexamethyldisilizane 999-97-3	not readily biodegradable.	no data	15,3 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Dodecamethylcyclohexasiloxa ne 540-97-6	not readily biodegradable.	aerobic	4,47 %	28 d	OECD Guideline 310 (Ready Biodegradability/CO <sub>2</sub> in Sealed Vessels (Headspace Test)
Dimethyltindineodecanoate 68928-76-7		aerobic	0 - 60 %		OECD 301 A - F

#### 12.3. Bioaccumulative potential

No data available.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
2-butanone oxime 96-29-7	0,5 - 0,6	42 d	25 °C	Oryzias latipes	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)
octamethylcyclotetrasiloxane 556-67-2	12.400	28 d		Pimephales promelas	EPA OTS 797.1520 (Fish Bioconcentration Test-Rainbow Trout)
Dodecamethylcyclohexasiloxane 540-97-6	1.160	49 d		Pimephales promelas	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
Dimethyltindineodecanoate 68928-76-7	8.650				QSAR (Quantitative Structure Activity Relationship)

#### 12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
2-butanone oxime 96-29-7	0,65	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
octamethylcyclotetrasiloxane 556-67-2	6,488	25,1 °C	OECD Guideline 123 (Partition Coefficient (1-Octanol / Water), Slow-Stirring Method)
Dodecamethylcyclohexasiloxane 540-97-6	8,87	23,6 °C	other guideline:
Dimethyltindineodecanoate 68928-76-7	5,5		QSAR (Quantitative Structure Activity Relationship)

#### 12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
2-butanone oxime 96-29-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
octamethylcyclotetrasiloxane 556-67-2	Fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Hexamethyldisilazane 999-97-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Dodecamethylcyclohexasiloxane 540-97-6	Fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Other adverse effects

No data available.

## SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Collection and delivery to recycling enterprise or other registered elimination institution.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information**

- 14.1. UN number**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.2. UN proper shipping name**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.3. Transport hazard class(es)**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.4. Packing group**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.5. Environmental hazards**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.6. Special precautions for user**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**  
not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 5 %  
(2010/75/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H225 Highly flammable liquid and vapor.
- H226 Flammable liquid and vapor.
- H301 Toxic if swallowed.
- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H312 Harmful in contact with skin.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H332 Harmful if inhaled.
- H351 Suspected of causing cancer.
- H361d Suspected of damaging the unborn child.
- H361f Suspected of damaging fertility.
- H372 Causes damage to organs through prolonged or repeated exposure.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H412 Harmful to aquatic life with long lasting effects.
- H413 May cause long lasting harmful effects to aquatic life.

**Further information:**

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